



**Shellac Sanding sealer:** Shellac Flakes dissolved in Alcohol

8 flozs of Alcohol min 95% proof abv & 1 ozs Shellac Flakes = 1lb Cut

8 flozs of Alcohol min 95% proof abv & 2 ozs Shellac Flakes = 2lb Cut

(abv = alcohol by volume)

A second choice for Alcohol is to Use Isopropyl Alcohol 99% abv

**Nova-Silk:** = (Wood Abrasive & Polishing Paste)

Vaseline & Pumice Powder 2F

5 parts to 1 part by weight. *(Example 100 grams Vaseline & 20 grams Pumice)*

(Heat in a double boiler. Stir as it cools to maintain pumice suspension)

**Crystal-Black:** = (Plastic Abrasive & Polishing Paste)

Vaseline & Rottenstone tripoli Powder

5 parts to 1 part by weight. *(Example 100 grams Vaseline & 20 grams Rottenstone)*

(Heat in a double boiler, stir as it cools to maintain rottenstone suspension)

**2-min Friction Polish:**

2lb cut of Shellac & Polymerized Linseed oil (Tried & True Danish Oil)

(Equal volumes of each)

**Polymerized Linseed oil** (Tried & True Danish Oil) (Food Safe)

**Polymerized Linseed oil and Beeswax** (Tried & True Original) (Food Safe)

Soft Wood Chips or 0000 Steel Wool



**3 Buffing Mops and Wax Sticks for**

**Tripoli,**

**White Diamond,**

**Carnauba Wax.**

**(1) Tried and True, Original Wood Finish.** (A Food Safe Finish) 2021-03-22



**Prepare the Surface:**

Turn the best surface finish you can, with no tear out.

Sand up to 400 grit, Finish with Orbital Sanding.

Blow the surface clean. (Clear the pores)

Note: Burnish with Soft Wood Chips  
Can be Replaced with:  
Burnish with 0000 Steel Wool

*(For Porous, Punky and End grain surfaces. I Seal the Wood.)*

*Apply 1-lb Shellac with a brush, Pat & lightly Blow dry. (Repeat if needed)*

**Wipe on a thin-thin coat of Tried and True Original** with a small pad of lint free cotton cloth.

Rub it in really well, with the lathe rotated by hand. Only a thin coat....

Let it sit for a few minutes to soak in and bond to the surface.

**Buff on a light coat of Nova-Silk**, rubbing it in with a paper towel, use one area of the paper towel, increasing lathe speed until the grit has reduced and gone.

Once it's all gone, refold or replace the paper towel and buff the surface clean.

(Repeat if needed)

Burnish with Soft Wood Chips then buff dry with clean paper towel slowly speeding up the lathe.

**Ensure there are no imperfections** in the surface.

Inspect closely, while Hand rubbing the surface.

Repair any imperfections with Sanding, Nova-Silk & Buffing.

This is the surface you will end up with, make sure it's good enough.

Wipe the surface clean with a paper towel.

**Apply a second coat of Tried & True Original** at this time, no delay needed.

Rubbing it in really well with the lathe rotated by hand, Let it sit for a few minutes to bond.

Burnish with Soft Wood Chips then a Paper Towel.

Inspect, while hand rubbing the surface. *(You can feel some things you can't see)*

**Allow 24 hrs to cure**, then burnish with Soft Wood Chips and or a tripli buff.

**Buff if desired:**

Tripoli

White Diamond

Carnauba Wax (for the highest gloss)

**Nova-Silk:**

Vaseline & Pumice Powder 2F = Nova-Silk (Wood Abrasive & Polishig Paste)

5 parts to 1 part by weight. *(Example 100 grams Vaseline & 20 grams Pumice)*

(Heat in a double boiler. Stir as it cools to maintain pumice suspension)

